





**BOPP METALLIZED FILMS** 

**Standard Barrier** 

**Sealable Temperature** 

**FXCM** 

**FXPM** 

Low

**FXCMLS** 

**FXCMULS** 

**FXCMB** 

High

High

**Barrier** 

**FXCHMULS** 

**Barrier** 

**FXCHM** 

#### **BOPP COEX TRANSPARENT**

#### Low Sealable Temperature

FXC **FXCB** FXCL **FXCU FXS FXCFM** 

Tobacco

SHTE

**Standard** 

**FXCLS FXCULST** 

Low Sealable

KXT SHTA

SHT

**Temperature** 

LST

**BOPP PLAIN TRANSPARENT** 

#### **Coex Antifog** FXCAF (5-layer)

#### **BOPP WHITE VOIDED**

**Adhesive** Lamination/Flowers FΧΑ **FXPF FXAA FXPFB** FXAAB **FXPA FXAS FXPU** 

Labels **FXPLA FXPLF** 

**Base for MET** 

**FXPFM** 

**Cold seal FXPR** 

Labels **Standard Seal** Low Sealable **Temperature** 

**FXCWP FXCWPLS FXWPUS** 

Solid white Low Sealable **Standard Seal Temperature FXCW FXCWLS** 

#### **BOPP MAT**

**FXCMT FXCMTS FXPMT FXPMTS** IMATT

**CPP COEX TRANSPARENT** Standard seal PLC

**CPP COEX** 

PLCB PLCBZ

Low Sealable **Temperature PLCLS Deep freezing PLCDF** 

CPP MET

**FXWD** 

**FXWL** 

MET **PLCM** 

**Low Sealable Temperature PLCMLS** 

## Company Profile





Plastchim-T is a leading European producer of flexible packaging films with the latest and advanced know-how and technology (the average age of our lines is just 5 ½ years and improving).

We have broadened our films portfolio with metalized and transparent films, specialty films, 5-layer films, antifog, and others.

#### Founded in 1967 | Family owned | Three production facilities

**Aksakovo & Devnya plants** – Production of flexible film **Tervel plant** – Production of flexible packaging, FIBC bags

Aksakovo

Devnya

**Tervel** 

Vehicle fleet of 32 trucks of the latest generation

We are 1000+ successful people who have built one of the largest production companies of polypropylene film in Europe.

In less than 10 years we have doubled our production capacity and financial results. We have the ambition to become a world leader in the production of flexible, recyclable packaging.

Plastchim-T has grown steadily, investing in the most advanced technology on the market.

2010 - 6.6 m BOPP line 18 000 TPA /in 2019 upgraded to 5-layers/

2012 - 2.45 m CPP line 6 000 TPA

2014 - 8.2 m line 32 000 TPA

**2017** - 2.45 m second CPP line 6 000 TPA

2017 - Metalizer Applied TOP MET 2450 mm width

2018 - 10.4 m 65 000 TPA

**2021** – Metalizer Nordmeccanica Powermet 29 F, 2900 mm width

2022 - 6.6 m Hybrid BOPE/BOPP line 27 000 TPA - first in the world

**73 500 tons** sold in 2018 | **97 000 tons** sold in 2021 | **120 000 tons** prevision 2022



Plastchim-T will continue its investment policy, aiming to become one of the leading polyolefin films suppliers in Europe.

Today Plastchim-T's technological park has more than 80% of utilization, very efficient production, and electricity consumption – less than 0.835 MWh / t, which is among the lowest in the business. The latest additions to our technological park are the first in the world Hybrid BOPE and BOPP line from Brückner Maschinenbau and the Nordmeccanica Powermet 29 F.

The Hybrid line is 6.6 m wide, 5-layer, having capability to process from 15 to 50 my BOPE film in various recipes from LLDPE to HDPE to match the different requirements for food and non-food flexible packaging applications.

Nordmeccanica Powermet 29 F Metallizer can produce: High Barrier Metallized Film, Alox Film, Barrier Met Technology (Film-ALOX-MET)

# Product range & capacity





#### **AKSAKOVO, Bulgaria**

Aksakovo Plant - 2 BOPP production lines Annual Capacity - 50 000 MT

Aksakovo BOPE films First Hybrid Line BOPE/BPP WW, 27000 MT Startup 12.2021 Total capacity in Aksakovo 77000 MT

#### **DEVNYA**, Bulgaria

Devnya Plant – 1 BOPP Production line Annual Capacity – 65 000 MT, 7800 kg/h, the top in class WW In operation since 03.2018

Metallization – 3 machine, 18000 MT POWERMET 29F is the most advanced Metallizer

Devnya Plant – 2 CPP Production line Annual Capacity – 12 000 MT In operation since 2012 and 2017

CPP films produced in:

#### **DEVNYA, Bulgaria**

Devnya Plant – 2 CPP Production line Annual Capacity – 12 000 MT In operation since 2012 and 2017



#### **Certificates**

ISO 9001:2015 ISO 14001:2015 ISO 50001:2018 ISO 22000:2018

### Sustainability

Plastchim-T embraces the sustainability challenge towards a circular economy by collaboratively working with leading brands in the industry to offer the best solutions possible to its customers. We believe that the environmental impact of our company starts with what we produce, and we have built the PEoneer® project on the aspects of Sustainability, Economics, and Technical properties.

#### PEONEER - Plastchim-T's BOPE film grade

- 100% PE
- Produced in more than 5 different grades
- Substitute to standard polymer films used
- Circular Economy
- Recyclability
- Mono-material structure solution





A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TRANSPARENT**

#### **FILM TECHNICAL DATA**

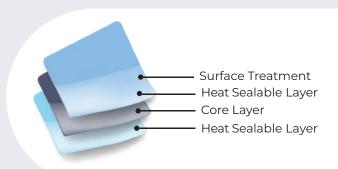


#### **FXC**

#### **Standard**

FXC is coextruded, transparent BOPP film, heat sealable, suitable for food packaging and goods with general use. One side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15		73.5
17		69.4
18		61
20		54.9
25	0.91 g/cm³	44
28		39.3
30		36.6
35		31.4
38		28.9
40		27.4
48		22.9
50		22



#### **Applications**

- General purpose packaging
- Lamination
- High quality rotogravure and flexo printing

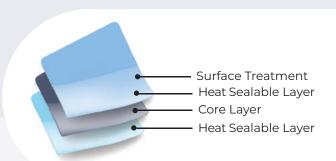


#### **FXCB**

#### **Standard**

FXCB is coextruded BOPP film, heat sealable, suitable for food packaging and goods with general use. Corona treatment on both sides.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.01/3	54.9
25		43.9
30	0.91 g/cm <sup>3</sup>	36.6
40		27.5



- General purpose packaging
- Lamination
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TRANSPARENT**

#### **FILM TECHNICAL DATA**

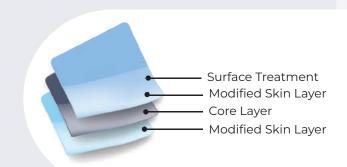


#### **FXCL**

#### **Standard**

FXCL is coextruded BOPP film, heat sealable. The film is suitable for high- speed packing machines due to its low coefficient of friction. One side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15		73
18		61
20	0.91 g/cm³	54.9
25		44
30		36.6
40		27.4
48		22.9



#### **Applications**

- General purpose packaging
- High speed packaging HFFS &VFFS
- High quality rotogravure and flexo printing



#### **FXCU**

#### **Standard**

FXCU is coextruded BOPP film, heat sealable, non-treated. The films is suitable for food packaging and goods with general use.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15		73.5
17		69.4
18		61
20		54.9
25	0.91 g/cm³	44
28		39.3
30		36.6
35		31.4
38		28.9
40		27.4
48		22.9
50		22



#### **Applications**

• General purpose packaging



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TRANSPARENT**

#### **FILM TECHNICAL DATA**

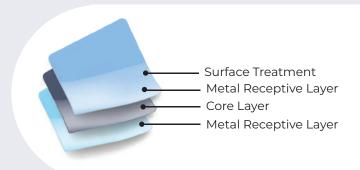


#### **FXCFM**

#### **Standard**

FXCFM is coextruded BOPP film, heat sealable, one side corona treated. The film is suitable for metallization and has very good gloss

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15	0.91 g/cm³	73.5
18		61
20		54.9
25		43.9
30		36.6
35		31.6



#### **Applications**

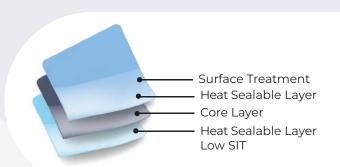
- Suitable for metallization
- Lamination



#### **Low Sealable Temperature**

FXCLS is coextruded BOPP film, heat sealable. The film has very wide heat sealing range on the non-treated side for high speed packaging. One side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.01 a/om3	54.9
23		47.8
25	0.91 g/cm <sup>3</sup>	44
30		36.6



- General purpose packaging
- High speed packaging HFFS & VFFS
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TRANSPARENT**

#### **FILM TECHNICAL DATA**

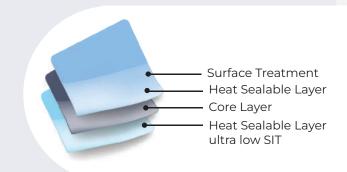


#### **FXCULST**

#### **Low Sealable Temperature**

FXCULST is coextruded BOPP film, both side heat sealable. The film is with ultra low heat sealing temperature – 78°C on the untreated side for high speed packaging. One side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20		54.9
25	0.91 g/cm³	44
30		36.6



#### **Applications**

- General purpose packaging
- Excellent gloss and transparency
- Excellent Hot Slip properties for High Speed
- High quality rotogravure and flexo printing

#### **BOPP COEX TOBACCO**

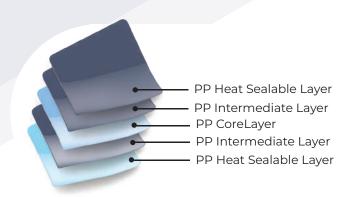
#### **FILM TECHNICAL DATA**



#### **KXT**

KXT is 5-layer transparent BOPP film. Both side heat sealable. For packaging of food products, confectioneries, meat products, textiles. Excellent optical properties and slip properties. Improved barrier properties and anti-blocking properties.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.91 g/cm <sup>3</sup>	54.9



- Intended for high slip performance
- Good barrier properties for moisture and odor



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TOBACCO**

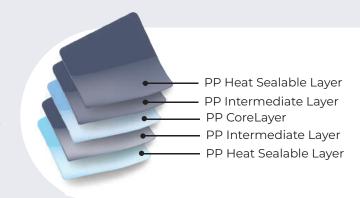
#### **FILM TECHNICAL DATA**



#### **SHTA**

SHTA is 5-layer transparent uncoated BOPP film. Both side sealable, for tobacco products packaging. Excellent optical properties and asymmetric slip properties. Improved barrier properties and anti-blocking properties.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
16		67.6
18	0.91 g/cm³	61
20		54.9



#### **Applications**

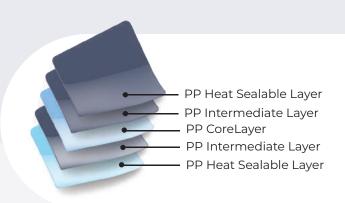
- Intended for tobacco products packaging – cigarette boxes, cartons bundle wrapping, cigars
- Asymmetric slip properties for tighter wrap of cigarette packs.
   Designed for high slip performance
- Good barrier properties for moisture and odor, resistant to solvent attack



#### SHT

SHT is 5-layer transparent uncoated BOPP film. Both side sealable, for tobacco products packaging. Excellent optical properties and slip properties. Improved barrier properties and anti-blocking properties.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
16	0.01 a/om3	67.6
18		61
20	0.91 g/cm³	54.9
25		43.9



- Intended for tobacco products packaging – cigarette boxes, cartons bundle wrapping, cigars
- Good barrier properties for moisture and odor



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX TOBACCO**

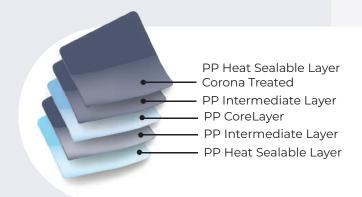
#### **FILM TECHNICAL DATA**



#### SHTE

SHTE is 5-layer transparent uncoated BOPP film. Both side sealable, one side corona treated, for tobacco products packaging. Excellent optical properties and slip properties. Improved barrier properties and anti-blocking properties.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
16		67.6
18	0.91 g/cm³	61
20		54.9



#### **Applications**

- Intended for tobacco products packaging – cigarette boxes, cartons bundle wrapping, cigars
- Excellent optical properties.
   Designed for high slip performance
- High quality rotogravure and flexo printing

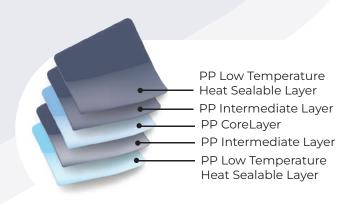


#### **LST**

#### **Low Sealable Temperature**

LST is 5 layer transparent uncoated BOPP film. Both side low temperature heat sealable, for tobacco products packaging. Excellent optical properties and slip properties. Improved barrier properties and anti-blocking properties.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.91 g/cm <sup>3</sup>	54.9
25		43.9



- Intended for tobacco products packaging
- Designed for bundle wrapping without carton paper - "naked" wrapping
- Good barrier properties for moisture and odor



A Breakthrough Technology in Flexible Packaging

#### **BOPP COEX ANTIFOG**

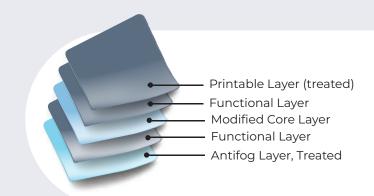
#### **FILM TECHNICAL DATA**



#### **FXCAF**

FXCAF is 5-layer transparent uncoated BOPP film. Both side sealable, one side antifog properties other side suitable for printing. Both side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20		54.9
25		44
30	0.91 g/cm <sup>3</sup>	36.6
35		31.4
40		27.5



- Single web for fresh vegetables & salad packaging, Cold Antifog effect
- Lamination is not recommended
- Rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP METALLIZED FILMS**

#### **FILM TECHNICAL DATA**



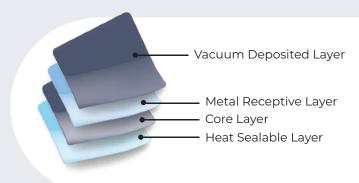
#### **FXCM**

#### **Standard Barrier**

FXCM is coextruded metallized BOPP film, heat sealable on the non metallized side, with very good barrier properties (water and oxygen permeability).

Excellent metal adhesion.

Thickness (µm)	COF	Gas barrier	Yield (m2/kg)	
15			73	
18			61	
20		0.0	54.9	
25	~ 0.35	~ 80 ~ 0.45	44	
30		0.45	36.6	
35				31.4
40			36.4	



#### **Applications**

- Barrier packaging
- Suitable for print and lamination
- Single web application
- Suitable for cold seal application

Low thickness films are recommended for HFFS and VFFS packaging machines as inner sealable layer in laminated structure.

High thickness films could be used like one layer structure printed on metalized side.

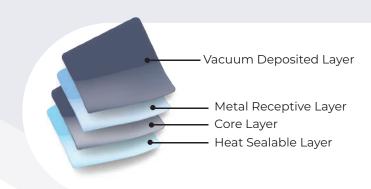


#### **FXCMB**

#### **Standard Barrier**

FXCMB is coextruded metallized BOPP film, heat sealable on the non metallized side, with very good barrier properties (water and oxygen permeability). Corona treated non metallized side intended for lamination and printing.

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
20	~ 0.35	~ 100 ~0.5	54.9



- Barrier packaging
- Printing and lamination on both sides
- Single web application
- Suitable for cold seal application



A Breakthrough Technology in Flexible Packaging

#### **BOPP METALLIZED FILMS**

#### **FILM TECHNICAL DATA**



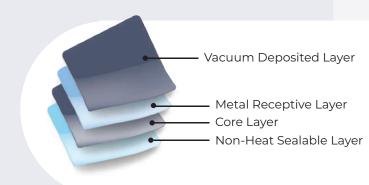
#### **FXPM**

#### **Standard Barrier**

FXPM is metallized BOPP film, non-heat sealable, with very good barrier properties (water and oxygen permeability).

Excellent metal adhesion.

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
20			54.9
25		~ 80	44
30	~ 0.4	~ 0.45	36.6
35		0.45	31.4
40			27.5



#### **Applications**

- Barrier application, lamination
- High quality rotogravure and flexo printing
- Decoration



#### **FXCMLS**

#### **Low Sealable Temperature**

FXCMLS is coextruded metallized BOPP film, heat sealable on the non metallized side, with very good barrier properties (water and oxygen permeability) very wide heat sealing range on the non-treated side for high speed packaging.

Excellent metal adhesion.

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
18			61
20	0.35	~ 80	54.9
25	0.35	~ 0.45	44
30			36.6



- Barrier packaging
- Suitable for print and lamination
- Single web application
- Suitable for cold seal application
- High speed packaging HFFS and VFFS



A Breakthrough Technology in Flexible Packaging

#### **BOPP METALLIZED FILMS**

#### **FILM TECHNICAL DATA**



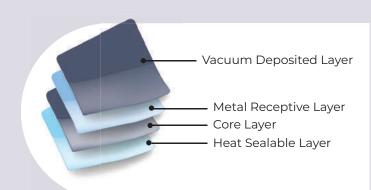
#### **FXCMULS**

#### **Low Sealable Temperature**

FXCMULS is coextruded metallized BOPP film, ultra low heat sealable on the non metallized side (SIT 78°C). Good barrier properties (water and oxygen permeability).

Excellent metal adhesion.

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
18			61
20	0.35	~ 60	54.9
25	0.35	~ 0.35	44
30			36.6



#### **Applications**

- Barrier packaging
- Suitable for print and lamination
- Single web application
- Suitable for cold seal application
- High speed packaging HFFS and VFFS



#### **FXCHM**

#### **High Barrier**

FXCHM is coextruded metallized high barrier BOPP film, heat sealable on the non metallized side, with very good barrier properties (water and oxygen permeability).

Excellent metal adhesion.

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
18			61
20	0.30	~ 30	54.9
25	0.30	~ 0.25	44
30			36.6



#### **Applications**

- Barrier packaging
- Suitable for print and lamination
- Single web application
- Suitable for cold seal application

Low thickness films are recommended for HFFS and VFFS packaging machines as inner sealable layer in laminated structure. High thickness films could be used like one layer structure printed on metalized side.



A Breakthrough Technology in Flexible Packaging

#### **BOPP METALLIZED FILMS**

#### **FILM TECHNICAL DATA**



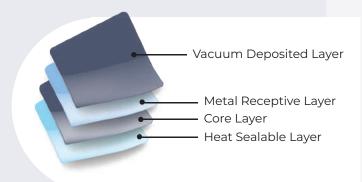
#### **FXCHMULS**

#### **High Barrier - LTS**

FXCHMULS is coextruded metallized BOPP film, ultra low heat sealable on the non metallized side (SIT 78°C). Very good barrier properties (water and oxygen permeability).

#### Excellent metal adhesion

Thickness (µm)	COF	Gas barrier	Yield (m²/kg)
20	0.30	~ 30 ~ 0.25	54.9



Recommended for high speed HFFS packaging machines as inner sealable layer in laminated structure

- High speed heat seal applications, SIT 78°C
- Barrier packaging
- Suitable for print and lamination
- The sealant layer is not suitable for cold seal adhesives
- Improved hot slip properties on the non-metallized side



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**

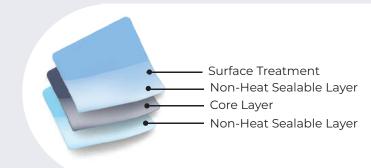


#### **FXA**

#### **Adhesive**

FXA is BOPP film, non-heat sealable, one side flame treated with outstanding transparency, high tensile strength, and low elongation. Designed for adhesive tapes production.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
23		48.5
24		45.8
25		44
27	0.01/3	40.8
28	0.91 g/cm³	39.2
30		36.6
32		34.4
35		31.3



#### **Applications**

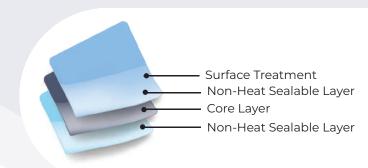
- Adhesive tapes
- High quality rotogravure and flexo printing



#### Adhesive

FXAA is BOPP film, non-heat sealable, one side flame treated with outstanding transparency, high tensile strength, and low elongation. Designed particularly for acrylic adhesive tapes and no noise tape production.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
23		48.5
24		45.8
25	0.91 g/cm³	44
27		40.8
28		39.2
30		36.6
32		34.4



- Adhesive tapes
- Lamination



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**



#### **FXAAB**

#### **Adhesive**

FXAAB is BOPP film, non-heat sealable, one side flame treated, other side corona treated, with outstanding transparency, high tensile strength, and low elongation. Designed particularly for adhesive tapes production.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
23		48.5
24		45.8
25		44
27	0.91 g/cm³	40.8
28		39.2
30		36.6
32		34.4
40		27.8



#### **Applications**

- Adhesive tapes
- Lamination

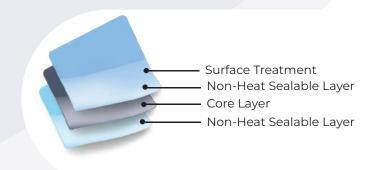


#### **FXAS**

#### Adhesive

FXAS is BOPP film, non-heat sealable, one side flame treated with outstanding transparency, high tensile strength, and low elongation. Designed for adhesive tapes production. Greater adhesive anchorage and adhesive resistance to the support.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
25	0.01 =/3	44
30	0.91 g/cm <sup>3</sup>	36.6



- Adhesive tapes
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**

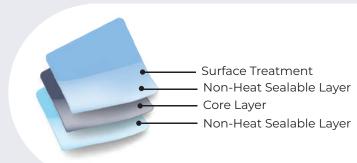


#### **FXPF**

#### **Lamination / Flowers**

FXPF is coextruded BOPP film with outstanding transparency and brilliance. The film is non-heat sealable, one side flame treated, with very good tensile strength and low elongation.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
15		73.5
20		54.9
22		49.9
24		45.8
25	0.91 g/cm³	44
28		39.3
30		36.6
33		33.3
35		31.4
38		28.9
40		27.4



#### **Applications**

- Flowers wrapping
- Lamination and photo albums
- High quality rotogravure and flexo printing

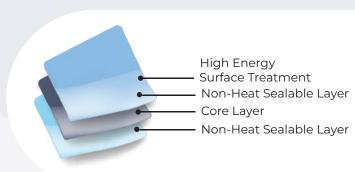


#### **FXPFB**

#### **Lamination / Flowers**

FXPFB is coextruded BOPP film with outstanding transparency and brilliance. The film is non-heat sealable, one side flame treated, other side corona treated, with very good tensile strength and low elongation. Suitable for adhesive tapes production.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20		54.9
22		49.9
24		45.8
25	0.91 g/cm³	44
28		39.3
30		36.6
35		31.4



- Adhesive tapes
- Lamination
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**

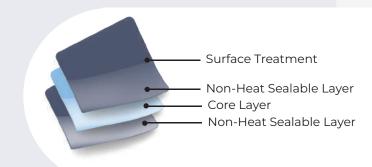


#### **FXPA**

#### **Lamination / Flowers**

FXPA is BOPP film with outstanding transparency and brilliance, non-heat sealable, one side corona treated. The film is suitable for high quality printing and lamination.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20		54.9
25		44
30	0.01/3	36.6
35	0.91 g/cm <sup>3</sup>	31.4
38		28.9
40		27.4



#### **Applications**

- Lamination
- High quality rotogravure and flexo printing

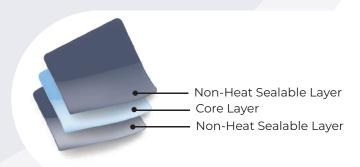


#### **FXPU**

#### **Lamination / Flowers**

FXPU is BOPP film, non-heat sealable, non-treated, with outstanding transparency and brilliance. Suitable for flowers wrapping, gifts, photo albums and other goods with general use.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
19		57.8
20		54.9
24		45.6
25	0.91 g/cm³	44
29		37.9
30		36.6
34		32.3
35		31.4
38		28.9
40		27.4



- Flowers wrapping
- Lamination and photo albums



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**

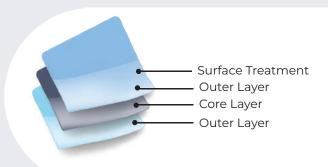


#### **FXPLA**

#### Labels

FXPLA is BOPP film with outstanding transparency and brilliance, non-heat sealable, one side corona treated. The film is suitable for printing and wraparound labels.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20	0.01/3	54.9
25		44
30		36.6
35	0.91 g/cm <sup>3</sup>	31.4
38		28.9
40		27.4



#### **Applications**

- Wraparound labels
- High quality rotogravure and flexo printing

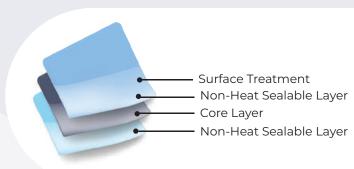


#### **FXPLF**

#### Labels

FXPLF is BOPP film with outstanding transparency and brilliance, non-heat sealable, one side high energy flame treated. The film has high surface tension, excellent ink adhesion, high tensile strength, and low elongation. The film is especially designed for high quality label printing.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20		54.9
25		44.2
30	0.01/3	36.6
35	0.91 g/cm <sup>3</sup>	31.4
38		29.2
40		27.8



- Wraparound labels
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP PLAIN TRANSPARENT**

#### **FILM TECHNICAL DATA**



#### **FXPFM**

#### **Base for Met**

FXPFM is non-heat sealable BOPP film, one site corona treated. The film is suitable for metallization and has very good gloss.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20	0.91 g/cm³	54.9
30		36.6
33		33.3
35		31.6
38		28.9
40		27.5

# Surface Treatment Metal Receptive Layer Core Layer Non-heat Sealable Layer

#### **Applications**

- Suitable for metallization
- High quality rotogravure and flexo printing
- Lamination

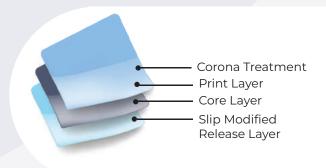


#### **FXPR**

#### **Cold Seal**

FXPR is not heat-sealable film with premium release properties, outstanding cold adhesion on the treated layer, very good machinability on the release/slip surface. Excellent printability, transparency, and gloss. Excellent lamination bond strength. Consistently low COF and slip properties.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20	0.01 = /= = 3	54.9
30	0.91 g/cm <sup>3</sup>	36.6



- Cold seal release performance with wide range of adhesives
- As "Slip" film application



A Breakthrough Technology in Flexible Packaging

#### **BOPP WHITE VOIDED**

#### **FILM TECHNICAL DATA**



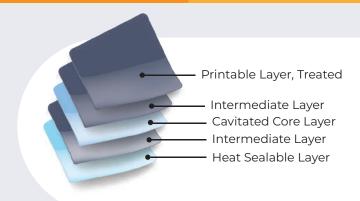
#### **FXCWP**

#### **Standard Barrier**

FXCWP is 5-layer white pearlized BOPP film with high yield and low density (0.65 g/cm³), both sides heat sealable, one side corona treated.

Excellent metal adhesion.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
30		51.3
35		43.9
38	0.65 g/cm <sup>3</sup>	40.5
40		38.5
50		30.8



#### **Applications**

- General purpose packaging
- Ice cream and chocolate packaging
- High quality rotogravure and flexo printing

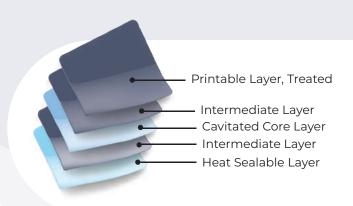


#### **FXCWPLS**

#### **Low Sealable Temperature**

FXCWPLS is 5-layer white pearlized BOPP film with high yield and low density (0.8 g/cm³), both sides heat sealable, one side corona treated. Designed with very wide heat-sealing range on the non-treated side, starts from 90°C.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
25	0.0 0/0003	50
30	0.8 g/cm <sup>3</sup>	41.6



- General purpose packaging
- Ice cream and chocolate packaging
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP WHITE VOIDED**

#### **FILM TECHNICAL DATA**



#### **FXWPUS**

#### **Low Sealable Temperature**

FXWPUS is 5-layer white pearlized BOPP film with ultra-low heat-sealing properties 78°C on untreated side and low density (0.74 g/cm<sup>3</sup>).

One side corona treated.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
28		48.3
30		45
35	0.74 g/cm <sup>3</sup>	38.6
40		33.8
45		30

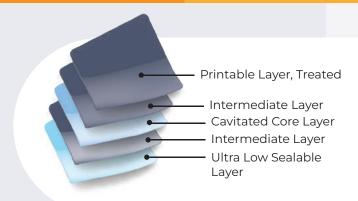


#### **FXWD**

#### Labels

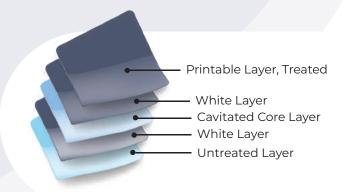
FXWD is 5-layer high gloss, white cavitated BOPP film, with low density (0.62 g/cm³), one side corona treated. Designed for WAL (wrap around label) application.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
33		48.8
38	0.62 g/cm <sup>3</sup>	42.4
47		34.4



#### **Applications**

- High speed HFFS packaging machines
- Monoweb or laminated structure
- High quality rotogravure and flexo printing



- Wrap around label
- High quality rotogravure and flexo printing (UV & conventional)



A Breakthrough Technology in Flexible Packaging

#### **BOPP WHITE VOIDED**

#### **FILM TECHNICAL DATA**

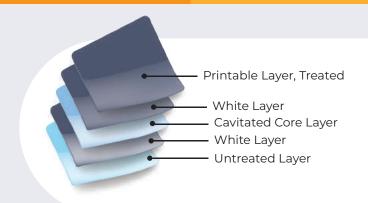


#### **FXWL**

#### Labels

FXWL is 5-layer high gloss, white cavitated BOPP film, with low density (0.65 g/cm³), one side corona treated. Designed for WAL (wrap around label) application.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
30	0.65 a/cm <sup>3</sup>	51.3



#### **Applications**

- Wrap around label
- High quality rotogravure and flexo printing (UV & conventional)

Low thickness films are recommended for HFFS and VFFS packaging machines as inner sealable layer in laminated structure.

High thickness films could be used like one layer structure printed on metalized side.

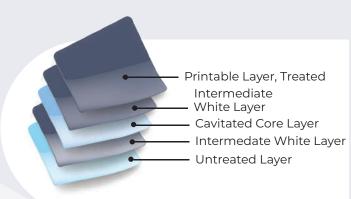


#### **FXCW**

#### **Solid white Standard Seal**

FXCW is 5-layer coextruded white BOPP film with high opacity, both sides heat sealable, one side corona treated. The white colour of the film is an excellent base and improves the print quality.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15		70.9
20		53.2
25	0.94 g/cm³	42.6
30		35.5
35		30.4
38		28
40		26.6



- General purpose packaging
- Lamination
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP WHITE VOIDED**

#### **FILM TECHNICAL DATA**

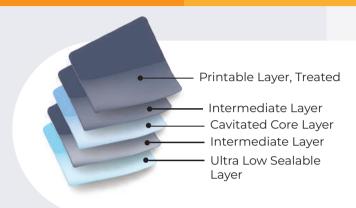


#### **FXCWLS**

#### **Solid white Standard Seal**

FXCWLS is 5-layer coextruded white BOPP film with high opacity, both sides heat sealable, one side corona treated. The white colour is an excellent base and improves the print quality. Designed with very wide heat-sealing range on the non-treated side for high-speed packaging.

Thickness (µm)	Density (g/m³)	Yield (m²/kg)
20		53.2
25	0.94 g/cm <sup>3</sup>	42.6
30		35.5



- General purpose packaging
- High-speed packaging HFFS & VFFS
- High quality rotogravure and flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP MAT**

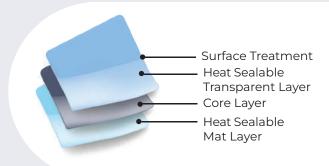
#### **FILM TECHNICAL DATA**



#### **FXCMT**

FXCMT is coextruded matt BOPP film that gives the final product a luxurious look and soft touch effect. Both sides heat sealable, one side matt, one-side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15	0.91 g/cm³	75.8
18		63.3
20		56.8
25		45.4
30		37.8



#### **Applications**

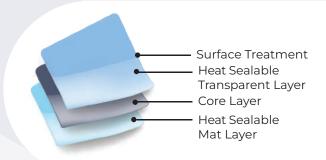
- Different look of the products
- Lamination
- General purpose packaging
- High quality rotogravure & flexo printing



#### **FXCMTS**

FXCMTS is coextruded matt BOPP film that gives the final product a luxurious look and soft touch effect. Both sides heat sealable, one side matt one-side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
18	0.91 g/cm³	63.3
20		56.8
25		45.4
30		37.8



- Different look of the products
- Lamination
- General purpose packaging
- High quality rotogravure & flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP MAT**

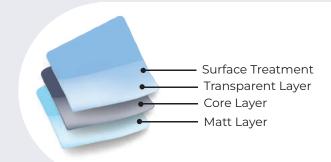
#### **FILM TECHNICAL DATA**



#### **FXPMT**

FXPMT is coextruded matt BOPP film that gives the final product a luxurious look and soft touch effect. One side matt, one side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
18	0.91 g/cm³	63.3
20		56.8
25		45.4
30		37.8



#### **Applications**

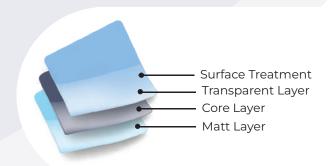
- Different look of the products
- Lamination
- General purpose packaging
- High quality rotogravure & flexo printing



#### **FXPMTS**

FXPMTS is coextruded matt BOPP film that gives the final product a luxurious look and soft touch effect. One side matt, one-side corona treated.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
18	0.91 g/cm³	63.3
20		56.8
25		45.4
30		37.8



- Different look of the products
- Lamination
- General purpose packaging
- High quality rotogravure & flexo printing



A Breakthrough Technology in Flexible Packaging

#### **BOPP MAT**

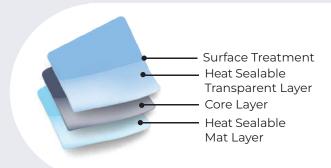
#### **FILM TECHNICAL DATA**



#### **IMATT**

IMATT is coextruded matt BOPP film, both side heat sealable, one side (Matt side) corona treated. The film gives the final product a luxurious look and soft touch effect.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
15	0.91 g/cm³	75.8
18		63.3
20		56.8
25		45.4
30		37.8



- General purpose packaging
- Envelope windows application
- Print and lamination
- Packing of various food products, confectioneries and textiles



A Breakthrough Technology in Flexible Packaging

#### **CPP COEX**

#### **FILM TECHNICAL DATA**



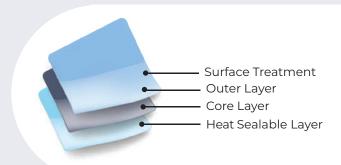
#### **PLC**

#### **Standard Seal**

PLC is coextruded cast polypropylene film, one side heat sealable, one side corona treated. The film is suitable for packing of food products and goods with general use.

It is not recommended to be used for single layer printed packaging.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20		55.6
25		44.4
30		37
35	0.9 g/cm³	31.8
40		27.8
50		22.2
60		18.5
65		17.1
70		15.9
80		13.9



#### **Applications**

- Lamination
- General purpose packaging
- Suitable for rotogravure & flexo printing

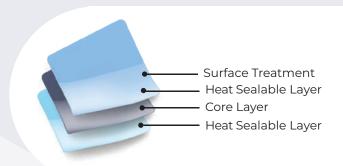


#### **PLCB**

#### **Standard Seal**

PLCB is coextruded cast polypropylene film, both sides heat sealable, one side corona treated. The film is suitable for packing of food products and goods with general use.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20		55.6
23		48.3
25		44.4
28		39.7
30	0.9 g/cm³	37
35		31.8
40		27.8
50		22.2
65		17.1
70		15.9
80		13.9
90		12.4



- Bread and bakery packaging
- Lamination or single ply
- High quality rotogravure & flexo printing



A Breakthrough Technology in Flexible Packaging

#### **CPP COEX**

#### **FILM TECHNICAL DATA**

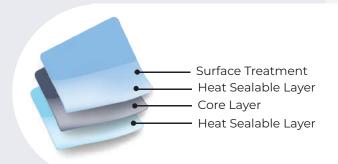


#### **PLCBZ**

#### **Standard Seal**

PLCBZ is coextruded cast polypropylene film, both sides heat sealable, one side corona treated. The film is suitable for packing of food products and goods with general use. Designed for winter conditions.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20		55.5
22		50.5
23		48.3
25		44.4
27	0.91 g/cm³	41.2
28		39.7
30		37
35		31.7
40		27.8



#### **Applications**

- Bread and bakery packaging
- Lamination or single ply
- High quality rotogravure & flexo printing

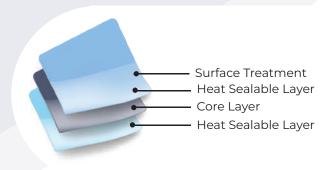


#### **PLCLS**

#### **Low Sealable Temperature**

PLCLS is coextruded cast polypropylene film, both sides heat sealable with very wide heat-sealing range on the non-treated side for high-speed packaging, one side corona treated. The film is suitable for packing of food products and goods with general use.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.91 g/cm <sup>3</sup>	55.6
25		44.4
30		37
35		31.8
40		27.8
50		22.2
60		18.5
70		15.9



- General purpose packaging
- High speed packaging HFFS & VFFS
- High quality rotogravure & flexo printing





A Breakthrough Technology in Flexible Packaging

#### **CPP COEX**

#### **FILM TECHNICAL DATA**

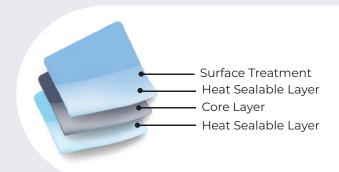


#### **PLCDF**

#### **Deep Freezing**

PLCDF is coextruded cast polypropylene film, both sides heat sealable, one side corona treated. PLCDF is designed for packing bread and bakery pouches, and store in freezer at up to -25°C. The film has very good optical properties and has excellent tear resistance on low temperatures.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.9 g/cm³	55.6
25		44.4
26		42.7
30		37
35		31.8
40		27.8
50		22.2



- Deep freezing
- Bread and bakery packaging
- General packaging for cold climate
- High quality rotogravure & flexo printing



A Breakthrough Technology in Flexible Packaging

#### **CPP COEX MET**

#### **FILM TECHNICAL DATA**

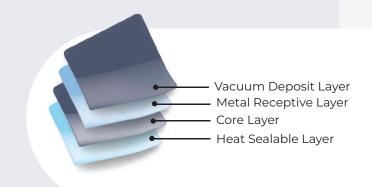


#### **PLCM**

#### **Standard Barrier**

PLCM is coextruded metallized cast polypropylene film, heat sealable on the non-metallized side, with very good barrier properties (water and oxygen permeability).

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.9 g/cm³	55.6
25		44.4
30		37
35		31.8
40		27.8



#### **Applications**

- Barrier packaging
- Suitable for print and lamination
- Excellent print receptivity on the metalized side

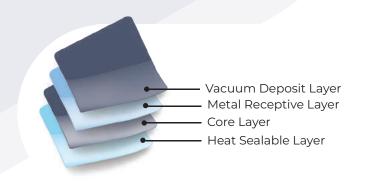


#### **PLCMLS**

#### **Low Sealable Temperature**

PLCMLS is coextruded metallized cast polypropylene film, heat sealable on the non-metallized side, with very good barrier properties (water and oxygen permeability). Excellent metal adhesion. Designed with lower sealing temperature, SIT 105°C.

Thickness (µm)	Density (g/m3)	Yield (m2/kg)
20	0.9 g/cm <sup>3</sup>	55.6
25		44.4
30		37



- Barrier packaging
- Suitable for print and lamination
- Suitable for cold seal application

#### **BOPP & BOPE Production**

21 Dobrudzha Str 9154 Aksakovo Bulgaria

#### **BOPP & CPP Production**

24 Industrial Str.9160 Industrial zone Devnya Bulgaria

Tel.: +359 52 765 811 Tel.: +359 52 765 836

salesbopp@plastchim-t.com office@plastchim-t.com