



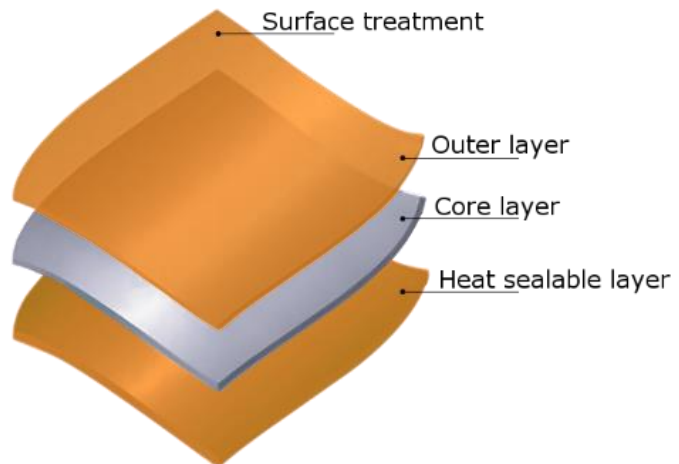
PLPEW is polyethylene white three layers blown film, designed for packing of food products and goods with general use. One side corona treated.

TYPICAL APPLICATIONS

General purpose packaging

Lamination

High quality rotogravure and flexo printing



Properties	Test Methods	Deviation	Typical Values						
			30	35	40	50	60	70	100
Thickness μm			30	35	40	50	60	70	100
Average thickness deviation, %		\leq	5	5	5	5	5	5	5
Yield, m^2/kg		$\pm 5\%$	35.4	30.4	26.6	21.3	17.7	15.2	10.6
Unit weight, g/m^2		$\pm 5\%$	28.2	32.9	37.6	47	56.4	65.8	94
Coefficient of Friction	ASTM D 1894		0.2 \pm 0.3						
Elongation at break, %	ASTM D 882		150	200	200	200	250	250	250
MD		400	500	500	500	550	600	600	
Tensile strength, MPa	ASTM D 882	± 5	20	20	20	20	22	22	22
MD			15	15	15	15	16	16	16
TD									
Surface treatment, dynes/cm	ASTM D 2578a		Min 36	Min 36	Min 36	Min 36	Min 36	Min 36	Min 36

The specified values are based on average results, measured by the manufacturer during standard production. They should not be considered as Data Sheet of any particular product.

The end user should be satisfied as to the suitability of the product for the intended application and the present regulatory regime. Therefore, Plastchim-T AD disclaims any liability for damages arising from the non-suitability of the product for the effected application.



PACKING

	Core Diameter	Outer Diameter *	Notes
Vertical	152 mm (6`) 76 mm (3`)	≤ 550 mm	≤ 700 mm – two or more rows > 700 mm – one row
Horizontal	152 mm (6`) 76 mm (3`)	≤ 770 mm	

(*) In case of no other requirements

TOLERANCES

Weight tolerance, depending on the order volume	Width tolerance	Length tolerance
≤ 1 000 kg ± 20% 1001 ÷ 10 000 ± 10% >10 000 ± 5%	± 2 mm	±5 %

Storage and Transportation Terms & Conditions

Palletizing of goods is done according to customer's requirements.

The storage of all goods is in dry, covered and clean warehouses.

The transportation of the goods is carried out in dry, covered and clean means of transport.

The recommended temperature of storage/transportation is 10-30°C. If the temperature is not within the recommended limits, the following issues may occur:

- Decrease of dyne level
- Higher haze of the film
- Poor adhesion of the film surface that on a later stage could be an issue for laminating and printing
- Extremely low COF that can trouble further processing

Excessive humidity can be a reason for film blocking.

It is recommended that PLPE film should be tempered at operating room temperature for 24 hours before use.

Metalized films should be laminated because the metal layer is not resistant to scratches. Before printing on metalized films, it is strongly recommended to apply a primer. Adherence to the above mentioned storage conditions ensures that the film is suitable to be used up to 6 months after production.

Claims regarding to the transportation are accepted within 1 week after the delivery date. If any, a record has to be taken in the CMR.

Last update: 12th June 2020